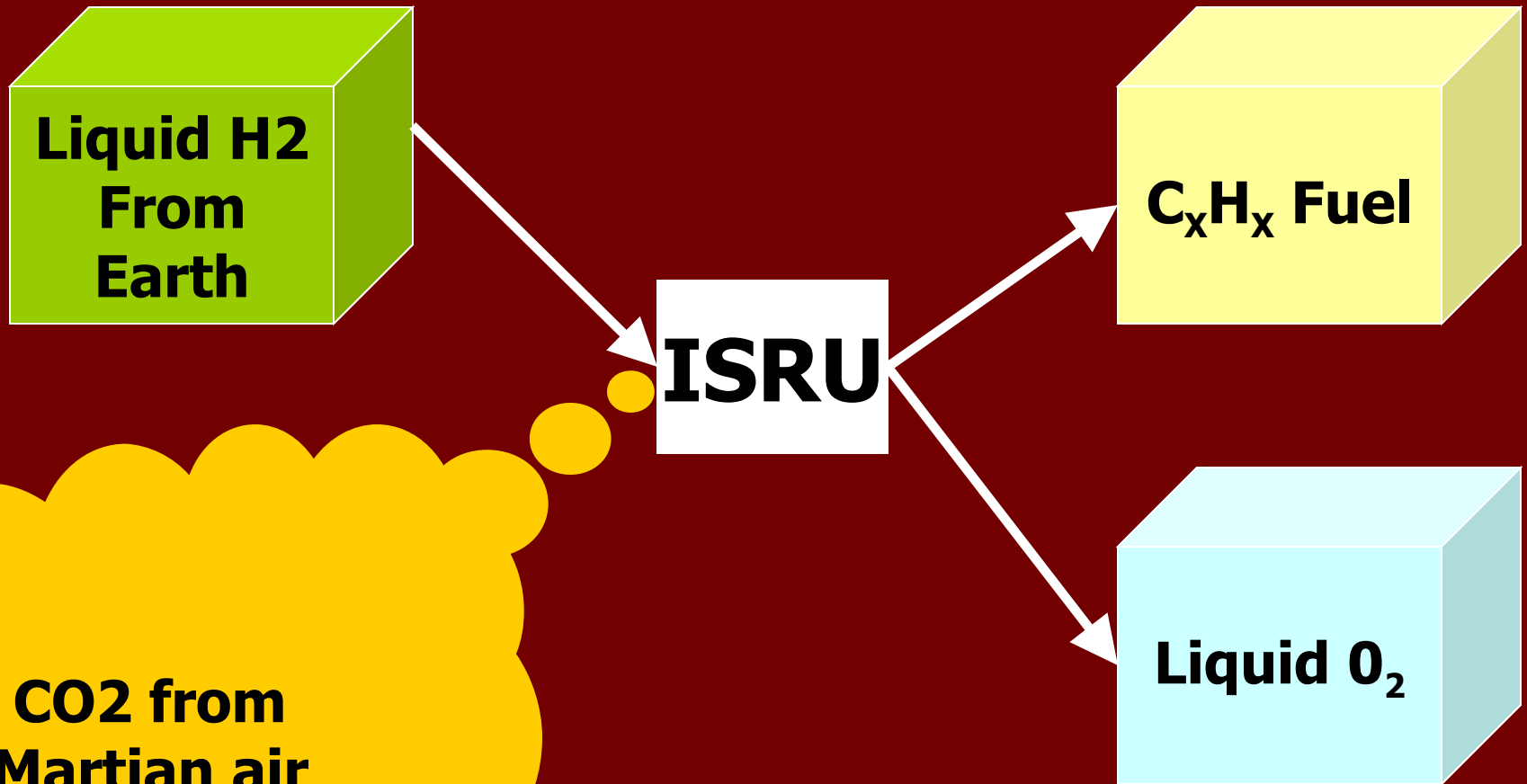


# Paying Your Way Home

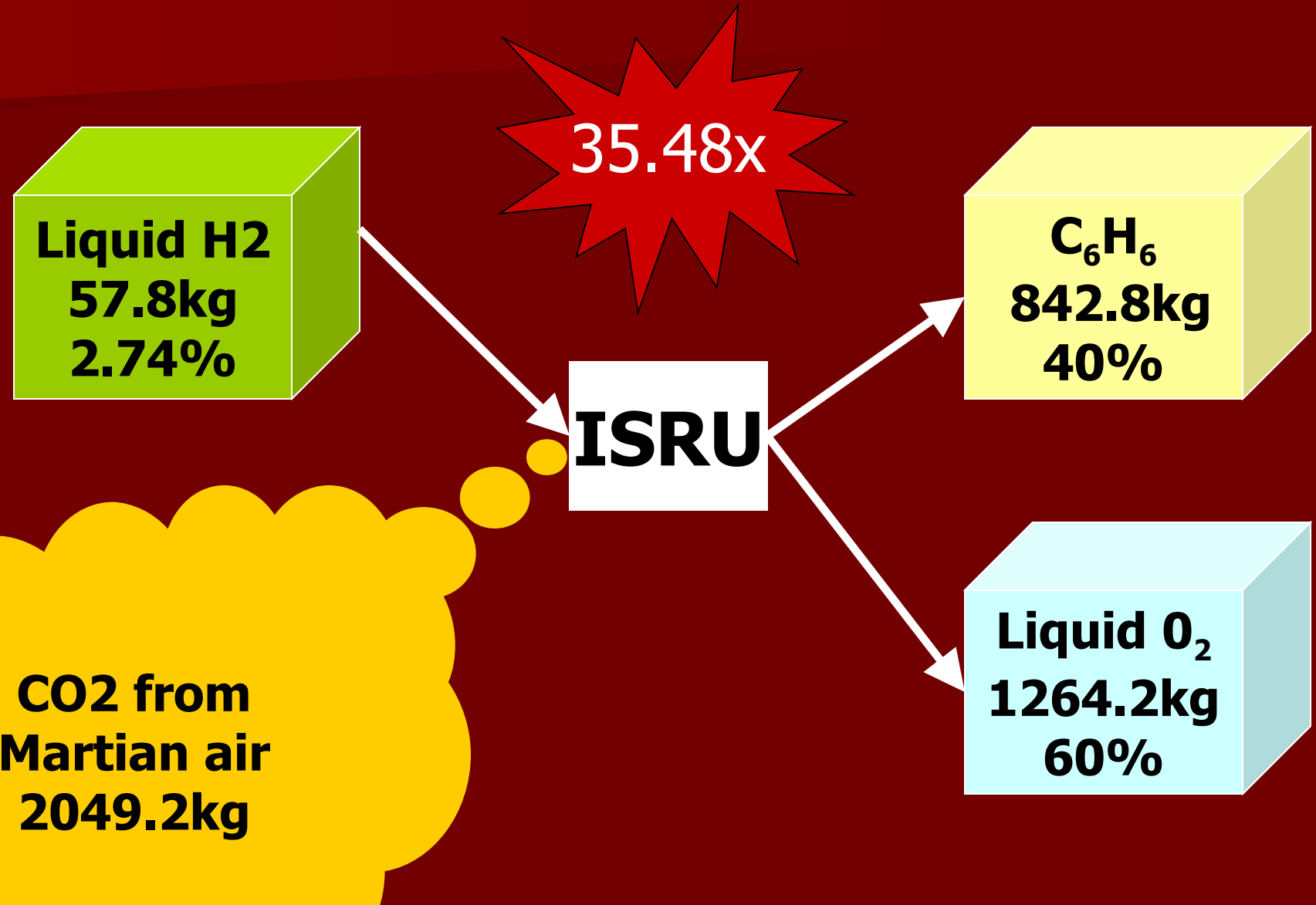


ISRU Propellant Production for  
Mars Sample Return Missions

# The Basics of ISRU



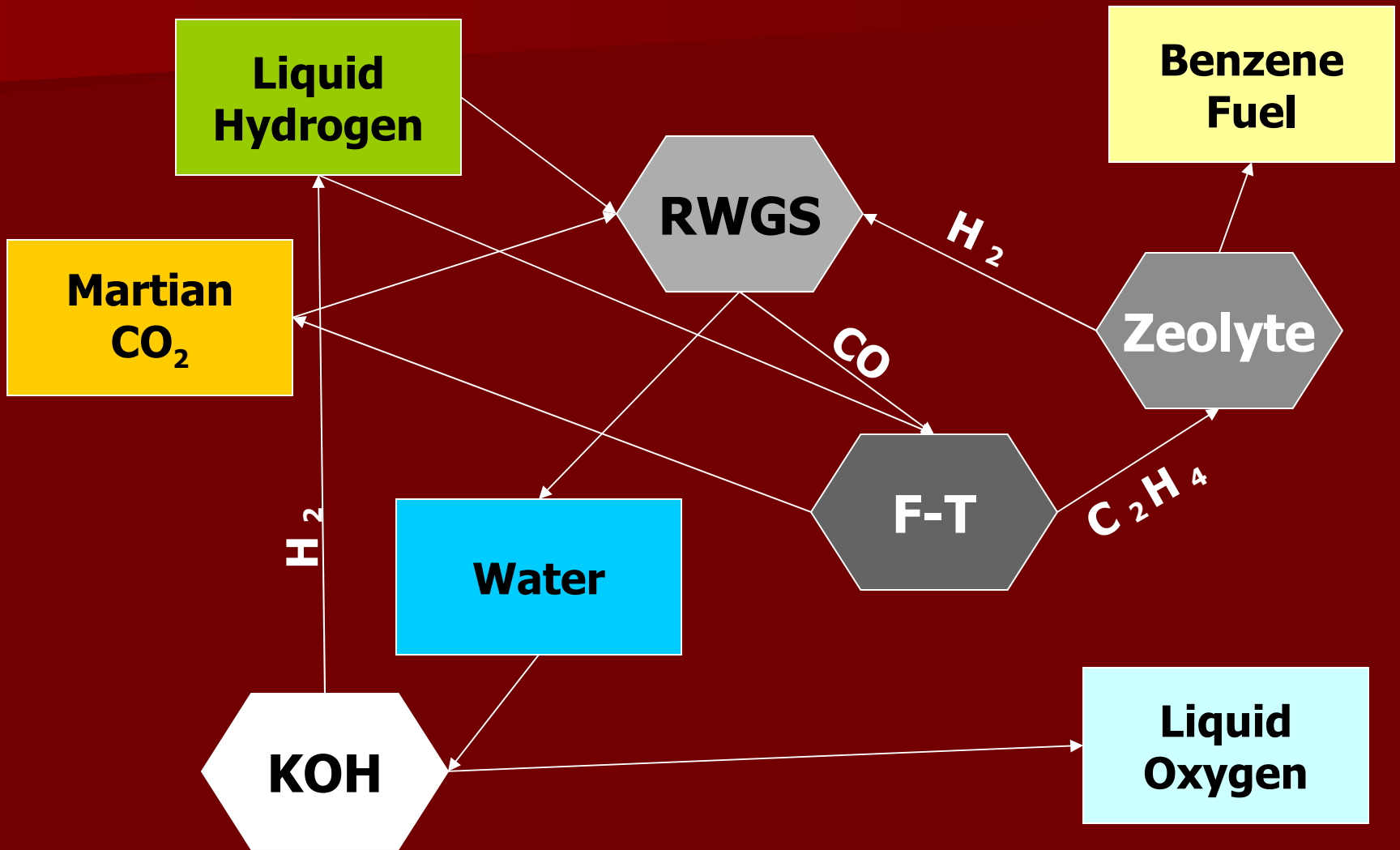
# Mars Challenger II



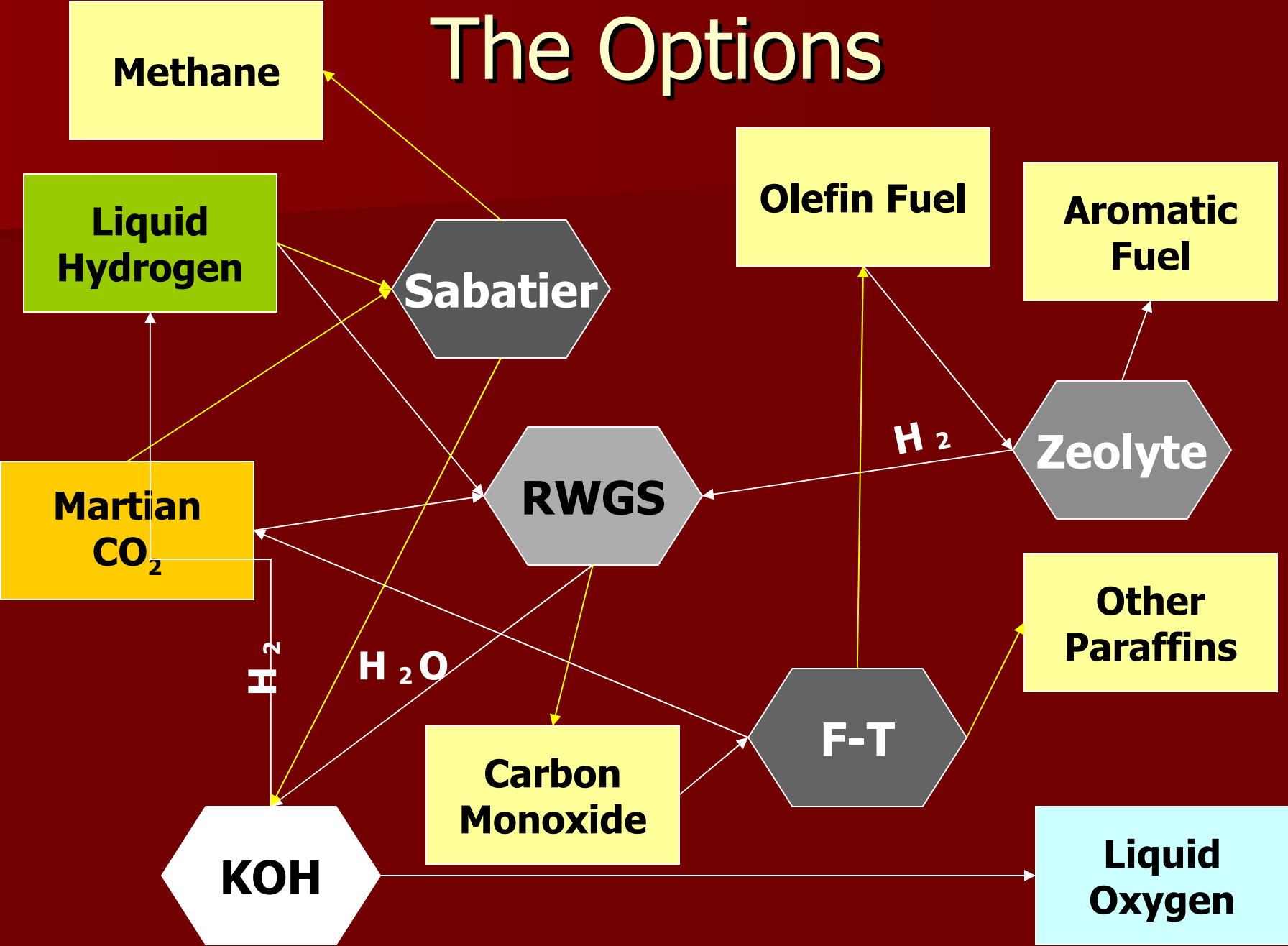
# What's The Catch?

- Air compression is likely the dominant challenge: 92.98%
- Liquefaction and storage of liquid oxygen (and cryogenic fuel, if applicable): 6.97%
- Chemical process estimate only 0.04% of required electrical energy!!
- Further study required (not enough rigor, possible errors)

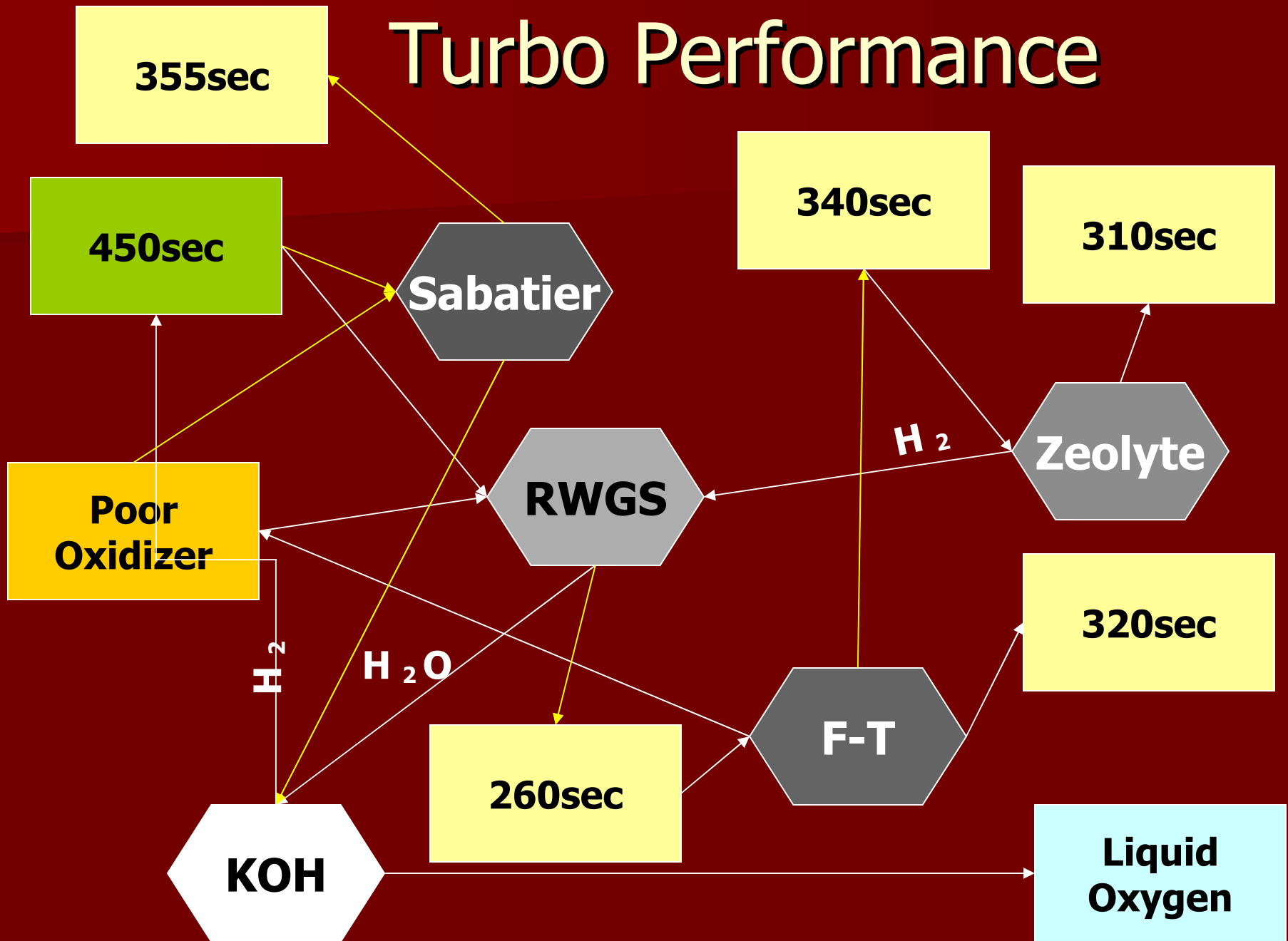
# The Chemistry



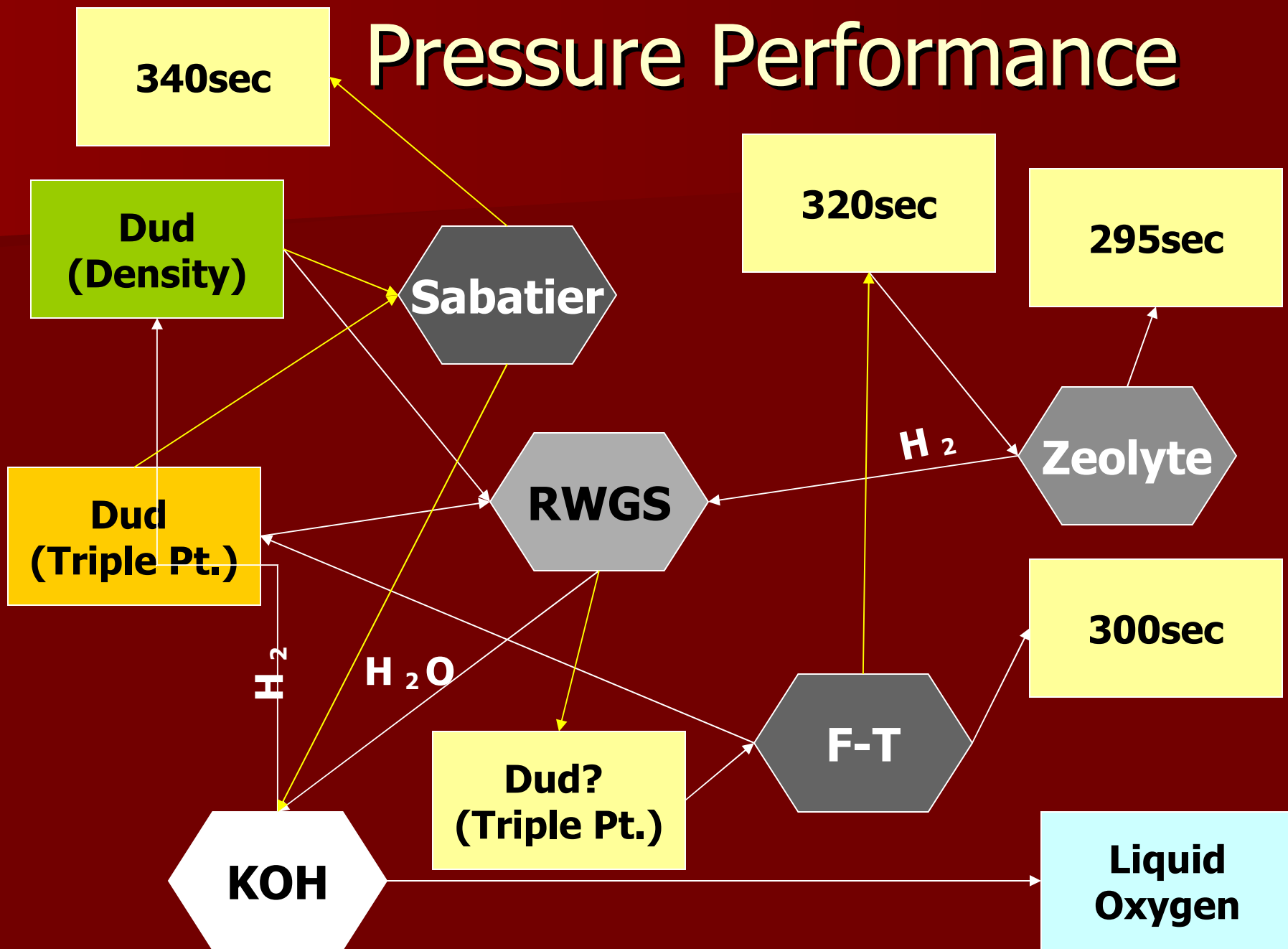
# The Options



# Turbo Performance

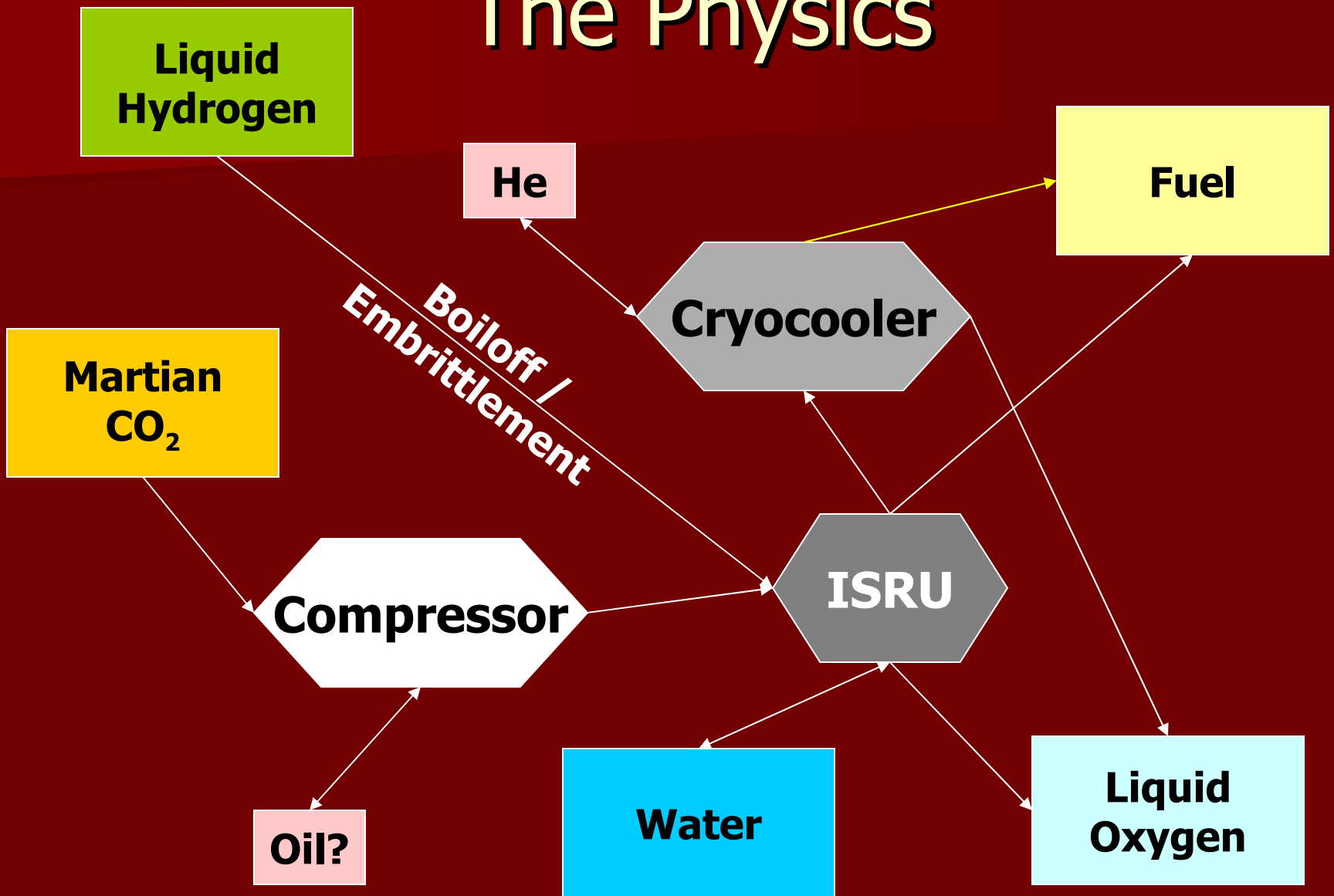


# Pressure Performance

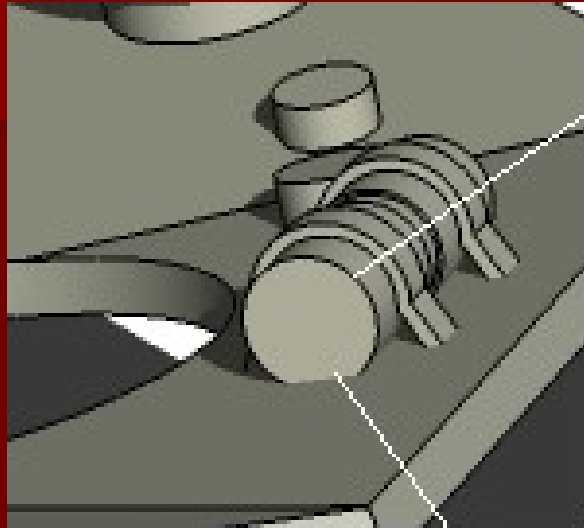




# The Physics



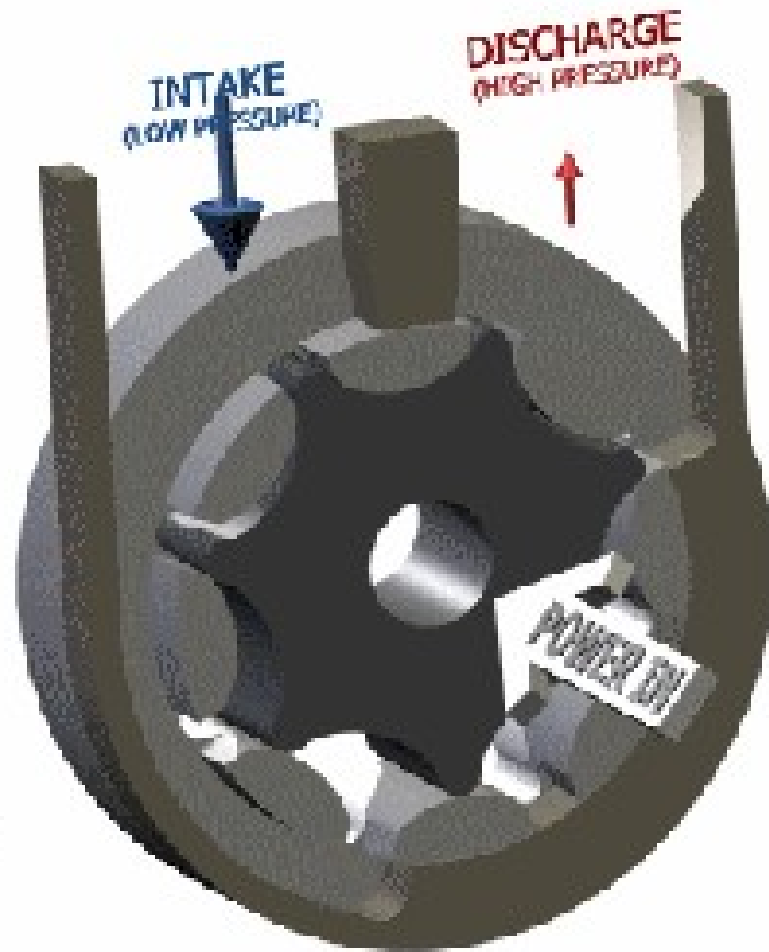
# Compressor



**65000 rpm**

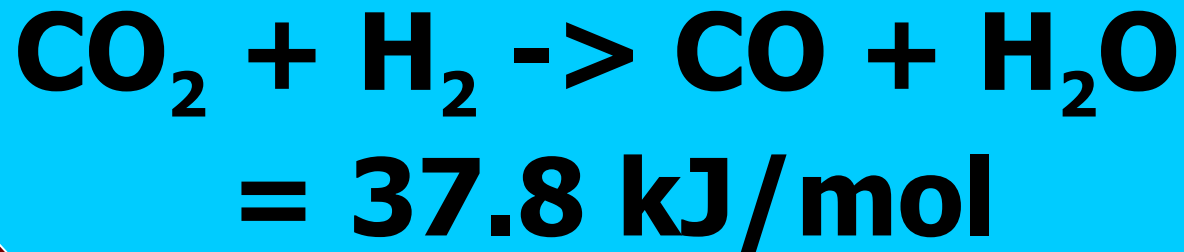
**41 Martian ACFM**

**4.0 kg**



StarRotor Corporation 2006

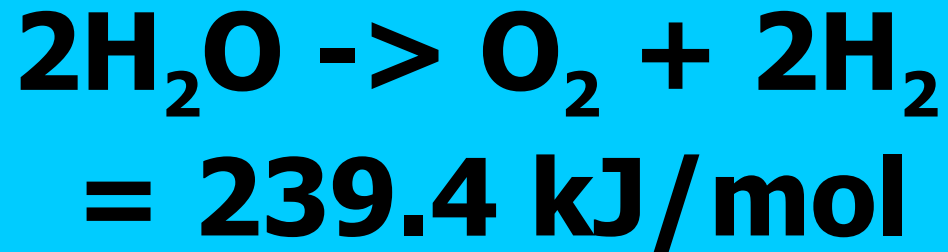
# Reverse Water Gas Shift



Uses iron/chrome or copper/alumina catalyst and thermal energy

Ref: Pioneer Astronautics, Inc / MAHOSS

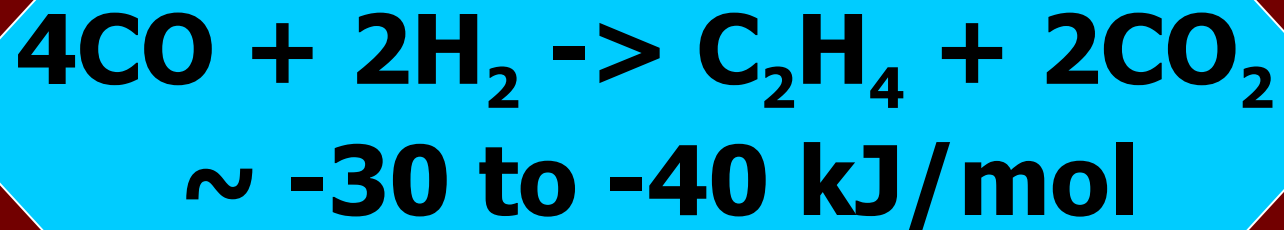
# Water Electrolysis



Uses electricity and electrodes in a battery-like assembly

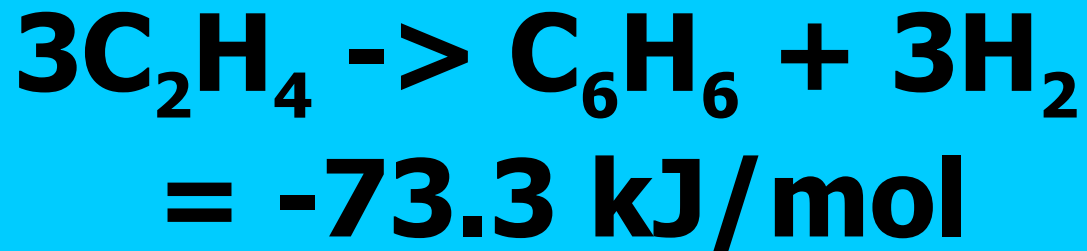
Ref: Generally known

# Fischer-Tropsch (as used by MC2)



Uses iron based catalyst mixed with cobalt, copper, or manganese (presence of iron carbide and iron oxide)

# Zeolite Reaction (as used by MC2)



Uses a silica/alumina zeolite catalyst (ZSM-5 by Mobil)